

Revision Number: 002.0 Issue date: 08/21/2014

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE EA E-20HP A RESIN known IDH number: 701979

as DB EPOXY ADH E-20HP 50 ML

RESIN

Product type:Epoxy resinItem number:29314_209532Restriction of Use:None identifiedRegion:United States

Company address:Contact information:Henkel CorporationTelephone: (860) 571-5100

One Henkel Way MEDICAL EMERGENCY Phone: Poison Control Center

Rocky Hill, Connecticut 06067

1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC

1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

WARNING: CAUSES SKIN IRRITATION.

MAY CAUSE AN ALLERGIC SKIN REACTION.

CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention: Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Contaminated work

clothing should not be allowed out of the workplace. Wear eye and face protection. Wear

protective gloves.

Response: IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for

several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical

attention. Take off contaminated clothing.

Storage: Not prescribed

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Epoxy resin	Proprietary	60 - 100
Substituted silane	Proprietary	0.1 - 1

^{*} Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give

artificial respiration. If symptoms develop and persist, get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove

contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before

reuse.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. If

symptoms develop and persist, get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel.

Never give anything by mouth to an unconscious person. Get medical

attention.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear.

Unusual fire or explosion hazards: Personnel in vicinity and downwind should be evacuated. Burning produces

obnoxious and toxic fumes. In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when

exposed to extreme heat.

Hazardous combustion products: Oxides of carbon. Oxides of nitrogen. Aldehydes. Formaldehyde. Acids.

Acrylic monomers. Toxic fumes. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Ensure adequate ventilation. Wear appropriate personal protective equipment.

Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed

container for disposal.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist.

Wash thoroughly after handling. Use only with adequate ventilation. Keep

container closed.

Storage: Keep container tightly closed and in a cool, well-ventilated place away from

incompatible materials. Keep away from heat, spark and flame. Protect from

direct sunlight.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epoxy resin	None	None	None	None
Substituted silane	None	None	None	None

Engineering controls: Use local exhaust ventilation if the potential for airborne exposure exists.

Respiratory protection: Use a NIOSH approved respirator if ventilation is inadequate.

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should

be used if the potential for splashing or spraying of product exists.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an

apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid

Color: Pale yellow, to, Off white

Odor: Faint, Epoxy
Odor threshold: Not available.
pH: Not available.
Vapor pressure: Not available.
Boiling point/range: Not available.
Melting point/ range: Not available.
Specific gravity: 1.10

Vapor density: Not available.

Flash point: 96.11 °C (205°F) Setaflash Closed Cup

Flammable/Explosive limits - lower:
Flammable/Explosive limits - upper:
Autoignition temperature:
Evaporation rate:
Solubility in water:
Partition coefficient (n-octanol/water):
Not available.
Not available.
Not available.

VOC content: 0.0 % California SCAQMD Method 316B

Viscosity:Not available.Decomposition temperature:Not available.

IDH number: 701979

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: Reaction with some curing agents may produce an exothermic reaction which in large masses

could cause runaway polymerization.

Hazardous decomposition

Oxides of carbon. Oxides of nitrogen. Aldehydes. Formaldehyde. Acids. Acrylic monomers. products:

Toxic fumes. Irritating vapors.

Incompatible materials: Acids. Bases. Oxidizing agents. Amines.

Reactivity: Not available.

Conditions to avoid: Keep away from heat, ignition sources and incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system.

Skin contact: Causes skin irritation. May cause allergic skin reaction.

Eye contact: Causes serious eye irritation.

Ingestion: Not expected under normal conditions of use.

Hazardous Component(s)	ous Component(s) LD50s and LC50s Immediate and Delayed Heal	
Epoxy resin	None	Allergen, Irritant
Substituted silane	None	Allergen, Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Epoxy resin	No	No	No
Substituted silane	No	No	No

12. ECOLOGICAL INFORMATION

Not available. **Ecological information:**

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

IDH number: 701979

Proper shipping name: Not regulated

Hazard class or division: None Identification number: None Packing group: None International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)

Hazard class or division: 9

Identification number: UN 3082 Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)

Hazard class or division:

Identification number:

Packing group:

Marine pollutant:

9

UN 3082

III

Epoxy resin

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act

Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis

CERCLA/SARA Section 311/312: Immediate Health

CERCLA/SARA Section 313: None above reporting de minimis

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

Canada Regulatory Information

IDH number: 701979

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic

Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Rena Petrides, Regulatory Affairs Specialist

Issue date: 08/21/2014

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Revision Number: 005.0 Issue date: 08/27/2014

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE EA E-20HP B HARDENER IDH number: 701980

known as DB EPOXY ADH E-20HP 50

ML HARD

Product type:Epoxy HardenerItem number:29314_209533Restriction of Use:None identifiedRegion:United States

Company address: Contact information:

Henkel Corporation Telephone: (860) 571-5100

One Henkel Way MEDICAL EMERGENCY Phone: Poison Control Center

Rocky Hill, Connecticut 06067

1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

	EMERGENCY OVERVIEW	
DANGER:	CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.	
	MAY CAUSE AN ALLERGIC SKIN REACTION.	

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1



Precautionary Statements

IDH number: 701980

Prevention: Do not breathe vapors, mist, or spray. Wash thoroughly after handling. Contaminated work

clothing should not be allowed out of the workplace. Wear protective gloves, eye protection,

and face protection.

Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off

immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep

comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Immediately call a poison control center or physician. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing

before reuse.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

Product name: LOCTITE EA E-20HP B HARDENER known as DB EPOXY ADH E-20HP 50 ML HARD

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*	
Polyglycol diamine	Proprietary	10 - 30	
Acid salt	Proprietary	5 - 10	
Glycerol	56-81-5	1 - 5	
Substituted aminophenol	Proprietary	1 - 5	
Diethyleneglycol monoethyl ether	111-90-0	1 - 5	
Alcohol derivative	Proprietary	0.1 - 1	
Substituted aminophenol	Proprietary	0.1 - 1	
Ethylene glycol	107-21-1	0.1 - 1	

^{*} Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is

difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove

contaminated clothing and footwear. Get medical attention. Wash clothing

before reuse. Thoroughly clean shoes before reuse.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Get

medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Give

a conscious person several glasses of water. Never give anything by mouth to

an unconscious person. Get medical attention.

Symptoms: See Section 11.

IDH number: 701980

5. FIRE FIGHTING MEASURES

Extinguishing media: Foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear.

Unusual fire or explosion hazards: Personnel in vicinity and downwind should be evacuated. Burning produces

obnoxious and toxic fumes.

Hazardous combustion products: Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Acrolein. Ammonia.

Hydrogen fluoride. Nitric acid. Toxic fumes. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Ensure adequate ventilation. Wear appropriate personal protective equipment.

Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed

container for disposal.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist.

Wash thoroughly after handling. Use only with adequate ventilation. Keep

container closed.

Storage: Keep container tightly closed and in a cool, well-ventilated place away from

incompatible materials. Keep away from heat, spark and flame. Do not store in

reactive metal containers.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Polyglycol diamine	None	None	None None	
Acid salt	None	None	None	None
Glycerol	None	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust.	None	None
Substituted aminophenol	None	None	None	None
Diethyleneglycol monoethyl ether	None	None	25 ppm (140 mg/m3) TWA	None
Alcohol derivative	None	None	10 ppm (44.20 mg/m3) TWA	None
Substituted aminophenol	None	None	None	None
Ethylene glycol	100 mg/m3 Ceiling Aerosol.	None	None	None

Engineering controls: Use local ventilation if general ventilation is insufficient to maintain vapor

concentration below established exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure

limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should

be used if the potential for splashing or spraying of product exists.

Skin protection:Use chemical resistant, impermeable clothing including gloves and either an

apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:LiquidColor:Light yellowOdor:MildOdor threshold:Not available.

pH:Not applicableVapor pressure:Not available.Boiling point/range:Not available.Melting point/ range:Not available.Specific gravity:1.15

Vapor density: Not available.

Flash point: > 93.4 °C (> 200.12 °F) Setaflash Closed Cup

Flammable/Explosive limits - lower:

Flammable/Explosive limits - upper:

Autoignition temperature:

Evaporation rate:

Solubility in water:

Partially soluble

Partition coefficient (n-octanol/water):

Not available.

Partially soluble

Not available.

IDH number: 701980 Product name: LOCTITE EA E-20HP B HARDENER known as DB EPOXY ADH E-20HP 50 ML HARD

VOC content: < 1.0 %; < 10 g/l Estimated

Viscosity:Not available.Decomposition temperature:Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: None under normal processing.

Hazardous decomposition Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Acrolein. Ammonia. Nitric acid.

products: Hydrogen fluoride. Toxic fumes. Irritating vapors.

Incompatible materials: Oxidizing agents. Organic acids. Mineral acids. Peroxides. Sodium hypochlorite. This product

slowly corrodes copper, aluminum, zinc and galvanized surfaces.

Reactivity: Not available.

IDH number: 701980

Conditions to avoid: Keep away from heat, ignition sources and incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:Mists, vapors or liquid may cause severe irritation or burns.Skin contact:Causes skin burns. May cause allergic skin reaction.

Eye contact: Causes serious eye damage.

Ingestion: If ingested, severe burns of the mouth and throat may occur, as well as perforation of the

esophagus and the stomach.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Polyglycol diamine	None	Corrosive
Acid salt	None	No Records
Glycerol	None	Blood, Irritant, Kidney, Nuisance dust
Substituted aminophenol	None	Irritant, Allergen
Diethyleneglycol monoethyl ether	Oral LD50 (RAT) = 1,920 mg/kg Oral LD50 (RAT) = 5.54 g/kg Oral LD50 (RAT) = 5,900 mg/kg Oral LD50 (RABBIT) = 3,620 mg/kg Oral LD50 (RABBIT) = 6,500 mg/kg Oral LD50 (RABBIT) = 4,450 mg/kg Oral LD50 (RABBIT) = 10,300 mg/kg Dermal LD50 (RABBIT) = 10,300 mg/kg Dermal LD50 (RABBIT) = 11,176 mg/kg Dermal LD50 (RABBIT) = 11,176 mg/kg Dermal LD50 (RABBIT) = 8,500 mg/kg Dermal LD50 (RABBIT) = 8,500 mg/kg	Blood, Central nervous system, Irritant, Kidney
Alcohol derivative	Oral LD50 (RABBIT) = 1,940 mg/kg Oral LD50 (RAT) = 1,230 - 3,100 mg/kg Oral LD50 (RAT) = 3,100 mg/kg Oral LD50 (RABBIT) = 2,000 mg/kg Inhalation LC50 (RAT, 8 h) = 1,000 mg/l	
Substituted aminophenol	None	No Records
Ethylene glycol	Oral LD50 (RAT) = 5.89 g/kg Dermal LD50 (RABBIT) = 9,530 mg/kg	Blood, Bone Marrow, Central nervous system, Developmental, Eyes, Irritant, Kidney, Liver, Metabolic

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Polyglycol diamine	No	No	No
Acid salt	No	No	No
Glycerol	No	No	No
Substituted aminophenol	No	No	No
Diethyleneglycol monoethyl ether	No	No	No
Alcohol derivative	No	No	No
Substituted aminophenol	No	No	No
Ethylene glycol	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

IDH number: 701980

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: It is the responsibility of the user to determine if an item is hazardous as

defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics

Leaching Procedure (TCLP) 40 CFR 261.20-24.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Polyglycol diamine)

Hazard class or division: 8
Identification number: UN 2735
Packing group: II

International Air Transportation (ICAO/IATA)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Polyglycol diamine)

Hazard class or division: 8
Identification number: UN 2735
Packing group: II

Water Transportation (IMO/IMDG)

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Polyglycol diamine)

Hazard class or division: 8
Identification number: UN 2735
Packing group: II

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act

Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS:
CERCLA/SARA Section 311/312:
CERCLA/SARA Section 313:

None above reporting de minimis
Immediate Health, Delayed Health
This product contains the following

This product contains the following toxic chemicals subject to the reporting requirements of

section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40

CFR 372). Diethyleneglycol monoethyl ether (CAS# 111-90-0).

California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other

components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities.

Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

IDH number: 701980 Product name: LOCTITE EA E-20HP B HARDENER known as DB EPOXY ADH E-20HP 50 ML HARD

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Prepared by: Rena Petrides, Regulatory Affairs Specialist

Issue date: 08/27/2014

IDH number: 701980

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