



Revision Number: 004.0

Issue date: 08/21/2014

1. PRODUCT AND COMPANY IDENTIFICATION

| | | | |
|-------------------------------|--|---------------------|---------------|
| Product name: | LOCTITE EA E-120HP B HARDENER known as DB EPOXY ADH E-120HP 50 ML. HAR | IDH number: | 702022 |
| Product type: | Epoxy Hardener | Item number: | 29353_209548 |
| Restriction of Use: | None identified | Region: | United States |
| Company address: | Contact information: | | |
| Henkel Corporation | Telephone: (860) 571-5100 | | |
| One Henkel Way | MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 | | |
| Rocky Hill, Connecticut 06067 | TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 | | |
| | Internet: www.henkelna.com | | |

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.
MAY CAUSE AN ALLERGIC SKIN REACTION.

| HAZARD CLASS | HAZARD CATEGORY |
|--------------------|-----------------|
| SKIN CORROSION | 1B |
| SERIOUS EYE DAMAGE | 1 |
| SKIN SENSITIZATION | 1 |

PICTOGRAM(S)



Precautionary Statements

| | |
|--------------------|---|
| Prevention: | Do not breathe vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. |
| Response: | IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Immediately call a poison control center or physician. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse. |
| Storage: | Store locked up. |
| Disposal: | Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations. |

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

IDH number: 702022

Product name: LOCTITE EA E-120HP B HARDENER known as DB EPOXY ADH E-120HP 50 ML. HAR

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* |
|-------------------------|-------------|-------------|
| Amine adduct | Proprietary | 60 - 100 |
| Tetraethylene pentamine | 112-57-2 | 10 - 30 |
| Triethylenetetramine | 112-24-3 | 5 - 10 |

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

| | |
|----------------------|--|
| Inhalation: | Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention. |
| Skin contact: | Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse. |
| Eye contact: | Immediately flush eyes with plenty of water for at least 15 minutes. Get immediate medical attention. |
| Ingestion: | DO NOT induce vomiting unless directed to do so by medical personnel. Rinse the mouth. Drink 1-2 glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical attention. |
| Symptoms: | See Section 11. |

5. FIRE FIGHTING MEASURES

| | |
|---|---|
| Extinguishing media: | Dry chemical. Carbon dioxide. Alcohol foam. |
| Special firefighting procedures: | Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. |
| Unusual fire or explosion hazards: | Personnel in vicinity and downwind should be evacuated. Burning produces obnoxious and toxic fumes. In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. |
| Hazardous combustion products: | Ammonia. Oxides of carbon. Oxides of nitrogen. |

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

| | |
|-----------------------------------|--|
| Environmental precautions: | Do not allow product to enter sewer or waterways. |
| Clean-up methods: | Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal. |

7. HANDLING AND STORAGE

- Handling:** Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed.
- Storage:** For safe storage, store between 0 °C (32°F) and 32 °C (89.6 °F) Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Protect from direct sunlight. Avoid moisture.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|-------------------------|-----------|----------|---|-------|
| Amine adduct | None | None | None | None |
| Tetraethylene pentamine | None | None | (SKIN) Aerosol. 1 ppm (5 mg/m ³) TWA Aerosol. (Skin sensitizer) | None |
| Triethylenetetramine | None | None | 1 ppm (6 mg/m ³) TWA (SKIN) | None |

- Engineering controls:** Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.
- Respiratory protection:** Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
- Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.
- Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

- Physical state:** Liquid
- Color:** Amber
- Odor:** Slight
- Odor threshold:** Not available.
- pH:** Not available.
- Vapor pressure:** Not available.
- Boiling point/range:** > 93 °C (> 199.4 °F) (1,013 hPa)
- Melting point/ range:** Not available.
- Vapor density:** Not available.
- Flash point:** > 93 °C (> 199.4 °F) ; Estimated
- Flammable/Explosive limits - lower:** Not available.
- Flammable/Explosive limits - upper:** Not available.
- Autoignition temperature:** Not available.
- Evaporation rate:** Not available.
- Solubility in water:** Partially miscible
- Partition coefficient (n-octanol/water):** Not available.
- VOC content:** < 1.0 %; < 10 g/l Estimated
- Viscosity:** Not available.
- Decomposition temperature:** Not available.

10. STABILITY AND REACTIVITY

| | |
|--|---|
| Stability: | Stable under normal conditions of storage and use. |
| Hazardous reactions: | None under normal processing. |
| Hazardous decomposition products: | Ammonia. Oxides of carbon. Oxides of nitrogen. |
| Incompatible materials: | Strong oxidizing agents. Acids. |
| Reactivity: | Not available. |
| Conditions to avoid: | Keep away from heat, ignition sources and incompatible materials. Exposure to water vapour. Exposure to sunlight. |

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

| | |
|----------------------|---|
| Inhalation: | Mists, vapors or liquid may cause severe irritation or burns. |
| Skin contact: | Causes skin burns. May cause allergic skin reaction. |
| Eye contact: | Causes serious eye damage. |
| Ingestion: | If ingested, severe burns of the mouth and throat may occur, as well as perforation of the esophagus and the stomach. |

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|-------------------------|---|---|
| Amine adduct | None | No Records |
| Tetraethylene pentamine | Oral LD50 (RAT) = 3.99 g/kg Oral LD50 (RAT) = 2.1 g/kg Dermal LD50 (RABBIT) = 0.66 g/kg | Irritant, Mutagen, Allergen |
| Triethylenetetramine | None | Allergen, Corrosive, Developmental, Irritant, Mutagen |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|-------------------------|----------------|-----------------|--|
| Amine adduct | No | No | No |
| Tetraethylene pentamine | No | No | No |
| Triethylenetetramine | No | No | No |

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

| | |
|--|--|
| Recommended method of disposal: | Dispose of according to Federal, State and local governmental regulations. |
| Hazardous waste number: | It is the responsibility of the user to determine if an item is hazardous as defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics Leaching Procedure (TCLP) 40 CFR 261.20-24. |

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

| | |
|----------------------------------|--|
| Proper shipping name: | Amines, liquid, corrosive, n.o.s. (Tetraethylene pentamine, Triethylenetetramine, dimer fatty acid(C18)poly amido amine resin) |
| Hazard class or division: | 8 |
| Identification number: | UN 2735 |
| Packing group: | III |

International Air Transportation (ICAO/IATA)

| | |
|----------------------------------|--|
| Proper shipping name: | Amines, liquid, corrosive, n.o.s. (Tetraethylene pentamine, Triethylenetetramine, dimer fatty acid(C18)poly amido amine resin) |
| Hazard class or division: | 8 |
| Identification number: | UN 2735 |
| Packing group: | III |

Water Transportation (IMO/IMDG)

| | |
|----------------------------------|--|
| Proper shipping name: | AMINES, LIQUID, CORROSIVE, N.O.S. (Tetraethylene pentamine, Triethylenetetramine, dimer fatty acid(C18)poly amido amine resin) |
| Hazard class or division: | 8 |
| Identification number: | UN 2735 |
| Packing group: | III |
| Marine pollutant: | dimer fatty acid(C18)poly amido amine resin |

15. REGULATORY INFORMATION

United States Regulatory Information

| | |
|---|---|
| TSCA 8 (b) Inventory Status: | All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory. |
| TSCA 12 (b) Export Notification: | None above reporting de minimis |
| CERCLA/SARA Section 302 EHS: | None above reporting de minimis |
| CERCLA/SARA Section 311/312: | Immediate Health, Delayed Health |
| CERCLA/SARA Section 313: | None above reporting de minimis |
| California Proposition 65: | No California Proposition 65 listed chemicals are known to be present. |

Canada Regulatory Information

| | |
|------------------------------|---|
| CEPA DSL/NDSL Status: | All components are listed on or are exempt from listing on the Canadian Domestic Substances List. |
|------------------------------|---|

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Rena Petrides, Regulatory Affairs Specialist

Issue date: 08/21/2014

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.