

Safety Data Sheet



* Trusted Quality Since 1921 *
www.rustoleum.com

1. Identification

Product Name:	ROHPER 1-GL 2PK EPOXY STEELTECH BASE	Revision Date:	9/22/2014
Product Identifier:	266698	Supersedes Date:	9/22/2014
Product Use/Class:	Topcoat/Epoxy		
Supplier:	Rust-Oleum Corporation 11 Hawthorn Parkway Vernon Hills, IL 60061 USA	Manufacturer:	Rust-Oleum Corporation 11 Hawthorn Parkway Vernon Hills, IL 60061 USA
Preparer:	Regulatory Department		
Emergency Telephone:	24 Hour Hotline: 847-367-7700		

2. Hazard Identification

EMERGENCY OVERVIEW: May cause allergic skin reaction. May cause allergic respiratory reaction. Causes eye irritation. Causes skin irritation. Combustible liquid and vapor. May cause eye, skin, or respiratory tract irritation. KEEP OUT OF REACH OF CHILDREN. Harmful if inhaled. Use ventilation necessary to keep exposures below recommended exposure limits, if any.

Classification

Symbol(s) of Product



Signal Word

Danger

GHS HAZARD STATEMENTS

Flammable liquid, category 4	H227	Combustible liquid
Acute Toxicity, Dermal, category 5	H313	May be harmful in contact with skin.
Skin Irritation, category 2	H315	Causes skin irritation.
Acute Toxicity, Inhalation, category 4	H332	Harmful if inhaled.
STOT, single exposure, category 3, RT1	H335	May cause respiratory irritation.
STOT, single exposure, category 3, NE	H336	May cause drowsiness or dizziness.
Organic Peroxide, categories C, D	H242	Heating may cause a fire.
Aspiration Hazard, category 2	H305	May be harmful if swallowed and enters airways.
Eye Irritation, category 2B	H320	Causes eye irritation.

GHS PRECAUTIONARY STATEMENTS

P102	Keep out of reach of children.
P103	Read label before use.
P202	Do not handle until all safety precautions have been read and understood.
P234	Keep only in original container.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.

P262	Do not get in eyes, on skin, or on clothing.
P264	Wash ... thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P281	Use personal protective equipment as required.
P285	In case of inadequate ventilation wear respiratory protection.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P351	Rinse cautiously with water for several minutes.
P374	Fight fire with normal precautions from a reasonable distance.
P402	Store in a dry place.
P410+P412	Protect from sunlight. Do not expose to temperatures exceeding 50°C/ 122°F.
P321	Specific treatment (see ... on this label).
P352	Wash with plenty of soap and water.
P362	Take off contaminated clothing and wash before reuse.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P501	Dispose of contents/container to ...
P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P220	Keep/Store away from clothing/.../combustible materials.
P420	Store away from other materials.
P411+P235	Store at temperatures not exceeding ...°C/...°F. Keep cool.
P302+P350	IF ON SKIN: Gently wash with plenty of soap and water.

3. Composition/Information On Ingredients

HAZARDOUS SUBSTANCES

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt.% Range</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
Bisphenol A Epoxy Resin	25085-99-8	50-75		
Talc	14807-96-6	10-25		
Xylene (mixed isomers)	1330-20-7	2.5-10	GHS02	H226
Methyl Isobutyl Ketone	108-10-1	2.5-10	GHS02-GHS06	H225-331
Chromium	7440-47-3	2.5-10		
Nickel Compounds	7440-02-0	1.0-2.5		
Ethylbenzene	100-41-4	1.0-2.5	GHS02-GHS07	H225-332
Diisobutyl Ketone	108-83-8	<0.1	GHS02	H226

The text for GHS Hazard Statements shown above (if any) is given in the "16. Other Information" section.

4. First-aid Measures

FIRST AID - EYE CONTACT: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed.

FIRST AID - SKIN CONTACT: Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists.

FIRST AID - INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

FIRST AID - INGESTION: If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cupfuls of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively. If swallowed, get medical attention.

5. Fire-fighting Measures

EXTINGUISHING MEDIA: Alcohol Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: Combustible liquid and vapor. No unusual fire or explosion hazards noted. Closed containers may explode when exposed to extreme heat due to buildup of steam. Keep containers tightly closed.

SPECIAL FIREFIGHTING PROCEDURES: Water may be used to cool closed containers to prevent pressure buildup and possible autoignition or explosion. Full protective equipment including self-contained breathing apparatus should be used. Evacuate area and fight fire from a safe distance. Use water spray to keep fire-exposed containers cool. Containers may explode when heated.

6. Accidental Release Measures

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Remove all sources of ignition, ventilate area and remove with inert absorbent and non-sparking tools. Dispose of according to local, state (provincial) and federal regulations. Do not incinerate closed containers.

7. Handling and Storage

HANDLING: Wash thoroughly after handling. Use only in a well-ventilated area. Follow all MSDS/label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid prolonged or repeated contact with skin. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Avoid contact with eyes, skin and clothing.

STORAGE: Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. Do not store above 120 ° F. Store large quantities in buildings designed and protected for storage of NFPA Class II combustible liquids. Store in a dry, well ventilated place. Keep container tightly closed when not in use. Avoid excess heat.

8. Exposure Controls/Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL-TWA	OSHA PEL- CEILING
Bisphenol A Epoxy Resin	25085-99-8	60.0	N.E.	N.E.	N.E.	N.E.
Talc	14807-96-6	15.0	2 mg/m3	N.E.	0.1 mg/m3 [Respirable]	N.E.
Xylene (mixed isomers)	1330-20-7	10.0	100 ppm	150 ppm	100 ppm	N.E.
Methyl Isobutyl Ketone	108-10-1	5.0	20 ppm	75 ppm	100 ppm	N.E.
Chromium	7440-47-3	5.0	0.5 mg/m3	N.E.	1 mg/m3	N.E.
Nickel Compounds	7440-02-0	5.0	1.5 mg/m3	N.E.	1 mg/m3	N.E.
Ethylbenzene	100-41-4	5.0	20 ppm	125 ppm	100 ppm	N.E.
Diisobutyl Ketone	108-83-8	0.1	N.E.	N.E.	N.E.	N.E.

PERSONAL PROTECTION

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

RESPIRATORY PROTECTION: A NIOSH/MSHA approved air purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits.

Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or in any other circumstances where air purifying respirators may not provide adequate protection. A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use.

SKIN PROTECTION: Use gloves to prevent prolonged skin contact. Nitrile or Neoprene gloves may afford adequate skin protection.

EYE PROTECTION: Use safety eyewear designed to protect against splash of liquids.

OTHER PROTECTIVE EQUIPMENT: Refer to safety supervisor or industrial hygienist for further information regarding personal protective equipment and its application. Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

HYGIENIC PRACTICES: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

9. Physical and Chemical Properties

Appearance:	Liquid	Physical State:	Liquid
Odor:	Solvent Like	Odor Threshold:	N.E.
Relative Density:	1.435	pH:	N.A.
Freeze Point, °C:	N.D.	Viscosity:	N.D.
Solubility in Water:	Negligible	Partition Coefficient, n-octanol/water:	No Information
Decomposition Temp., °C:	No Information	Explosive Limits, vol%:	N.I. - N.I.
Boiling Range, °C:	237 - 500	Flash Point, °C:	40
Flammability:	Supports Combustion	Auto-ignition Temp., °C:	No Information
Evaporation Rate:	Slower than Ether	Vapor Pressure:	N.D.
Vapor Density:	Heavier than Air		

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

CONDITIONS TO AVOID: Avoid temperatures above 120 ° F. Avoid contact with strong acid and strong bases.

INCOMPATIBILITY: Product slowly corrodes copper, aluminum, zinc, and galvanized surfaces. Incompatible with strong oxidizing agents, strong acids and strong alkalies.

HAZARDOUS DECOMPOSITION: Contains solvents which may form carbon monoxide, carbon dioxide, and formaldehyde. When heated to decomposition, it emits acrid smoke and irritating fumes.

HAZARDOUS POLYMERIZATION: Will not occur under normal conditions.

STABILITY: May form peroxides of unknown stability. This product is stable under normal storage conditions.

11. Toxicological information

EFFECTS OF OVEREXPOSURE - EYE CONTACT: Substance causes severe eye irritation. Injury may be permanent. Substance causes moderate eye irritation.

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: May cause skin sensitization, an allergic reaction, which becomes evident upon re-exposure to this material. Substance may cause slight skin irritation.

EFFECTS OF OVEREXPOSURE - INHALATION: High vapor concentrations are irritating to the eyes, nose, throat and lungs. High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. Prolonged or excessive inhalation may cause respiratory tract irritation.

EFFECTS OF OVEREXPOSURE - INGESTION: Irritating to the nose, throat and respiratory tract. Harmful if swallowed.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: IARC lists Ethylbenzene as a possible human carcinogen (group 2B). Overexposure to xylene in laboratory animals has been associated with liver abnormalities, kidney, lung, spleen, eye and blood damage as well as reproductive disorders. Effects in humans, due to chronic overexposure, have included liver, cardiac abnormalities and nervous system damage. Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage.

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
1330-20-7	Xylene (mixed isomers)	4300 mg/kg Rat	N.I.	47635 mg/L Rat
108-10-1	Methyl Isobutyl Ketone	2080 mg/kg Rat	>16000 mg/kg Rabbit	8.2 mg/L Rat
7440-02-0	Nickel Compounds	>9000 mg/kg Rat	N.I.	N.I.
100-41-4	Ethylbenzene	3500 mg/kg Rat	15354 mg/kg Rabbit	17.2 mg/L Rat

N.I. - No Information

12. Ecological Information

ECOLOGICAL INFORMATION: Product is a mixture of listed components. Product is a mixture of listed components.

13. Disposal Information

DISPOSAL INFORMATION: Dispose of material in accordance to local, state, and federal regulations and ordinances. Do not allow to enter waterways, wastewater, soil, storm drains or sewer systems.

14. Transport Information

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
UN Number:	N.A.	1263	1263	N.A.
Proper Shipping Name:	Not Regulated	Paint	Paint	Not Regulated
Hazard Class:	N.A.	3	3	N.A.
Packing Group:	N.A.	III	III	N.A.
Limited Quantity:	No	Yes, >5L No	Yes, >5L No	No

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Fire Hazard, Acute Health Hazard, Chronic Health Hazard

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
Xylene (mixed isomers)	1330-20-7
Methyl Isobutyl Ketone	108-10-1
Chromium	7440-47-3
Ethylbenzene	100-41-4

Toxic Substances Control Act:

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA components exist in this product.

Inventory Information

<u>Country</u>	<u>Value</u>
USA (TSCA)	No Information
Canada (DSL)	No Information
Mexico(INSQ)	No Information
Europe (EINECS)	No Information
Japan (ENCS)	No Information
Philippines (PICCS)	No Information
China (IECSC)	No Information
Australia (AICS)	No Information
Korea (KECI)	No Information
New Zealand (NZIOC)	No Information

No Information

CALIFORNIA PROPOSITION 65:

Warning: This products contains a substance known to the State of California to cause cancer.

<u>Chemical Name</u>	<u>CAS-No.</u>
Methyl Isobutyl Ketone	108-10-1

Nickel Compounds
Ethylbenzene

7440-02-0
100-41-4

CALIFORNIA PROPOSITION 65 REPRODUCTIVE TOXINS

Warning: This product contains a substance known to the State of California to cause birth defects or other reproductive harm.

No Proposition 65 Reproductive Toxins exist in this product.

International Regulations:**CANADIAN WHMIS:**

This SDS has been prepared in compliance with Controlled Product Regulations except for the use of the 16 headings.

16. Other Information**HMIS RATINGS**

Health: 2* Flammability: 2 Physical Hazard: 0 Personal Protection: X

CANADIAN WHMIS CLASS: B3 D2A

NFPA RATINGS

Health: 2 Flammability: 2 Instability 0

VOLATILE ORGANIC COMPOUNDS, g/L: 162

MSDS REVISION DATE: 9/22/2014

REASON FOR REVISION: No Information

Legend: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

Text for GHS Hazard Statements shown in Section 3 describing each ingredient:

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H331	Toxic if inhaled.
H332	Harmful if inhaled.

Icons for GHS Pictograms shown in Section 3 describing each ingredient:

GHS02



GHS06



GHS07



Rust-Oleum Corporation believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. Rust-Oleum Corporation makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.